## Remanufactured C15 Injectors

### HTK112 Injector Seal Kit

<table>
<thead>
<tr>
<th>Delphi Part Number</th>
<th>Part Description</th>
<th>OEM Reference</th>
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</thead>
<tbody>
<tr>
<td>HTK112</td>
<td>Injector Seal Kit (External)</td>
<td>248-1394</td>
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### Available from:

Customer Service & Diesel Technical Hotline
1.800.521.4784
dieselsales@delphi.com
Monday through Friday
8:30 a.m. - 5:00 p.m. ET

<table>
<thead>
<tr>
<th>Delphi Reman Part Number</th>
<th>OE Reman Part Number</th>
<th>OE New Part Number</th>
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</thead>
<tbody>
<tr>
<td>EX630955</td>
<td>10R0955</td>
<td>211-3025</td>
</tr>
<tr>
<td>EX631273</td>
<td>10R1273</td>
<td>239-4909, 249-0709</td>
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<tr>
<td>EX635919</td>
<td>10R1000</td>
<td>229-5919</td>
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Program Highlights

With 60 years of experience in OE manufacturing, Delphi Diesel Aftermarket has the expertise and know-how necessary to deliver a quality remanufactured product.

In our reman facility, all injectors are fully disassembled. Each component is then thoroughly cleaned and inspected. All nozzles are new, matched and flowed. Units are then reassembled, tested on specialized test equipment for correct fuel, timing and pressure.

Full support:
- 12 month, unlimited-mileage warranty
- 90 day, no-hassle warranty
- Return & Recycling on qualifying Delphi remanufactured injector warranty claims
- Over 30 years of technical expertise available through our toll-free technical hotline

<table>
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<tr>
<th>Features</th>
<th>Benefits</th>
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<tbody>
<tr>
<td>New, unique trim code</td>
<td>Provides optimum performance and increased fuel efficiency while reducing emissions.</td>
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<td>100% New Nozzle replacement</td>
<td>Ensures correct flow and atomization</td>
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<tr>
<td>New actuator assembly - spill valve, NOP spring, washer, shim &amp; stop in each injector</td>
<td>Guarantees OE quality, performance and durability</td>
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<tr>
<td>100% O-ring replacement</td>
<td>Proper sealing</td>
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Features Benefits

The Delphi Advantage

Delphi replaces all critical components every time with:
- NEW Nozzle
- NEW Actuator Assembly - spill valve
- NEW O-rings
- NEW Spring seat
- NEW Nozzle Opening Pressure (NOP) spring
- NEW Nozzle Opening Pressure (NOP) shim and stop
- NEW High pressure washer

Parts replaced with NEW as necessary:
- Injector follower
- Injector follower spring
- Nozzle cone (cap nut)

O-RINGS

It is important that all o-rings are replaced 100% of the time with the same specifications as OE to avoid leaking and potential engine damage.

SPRING SEAT

Delphi replaces all spring seats 100% of the time. This allows us to ensure proper durability and consistent NOP.

NOZZLE OPENING PRESSURE SPRING

Delphi replaces all NOP springs 100% of the time to ensure consistent NOP.

Did You Know?

To ensure proper engine performance, the new unique trim code provided must be entered into the ECM.

The trim code eliminates any variation in injector performance due to small differences in manufacturing tolerances, friction between components and fuel flow.

For more information, visit www.delphitrtrimcode.com